

# Packaging Specification

Scope

Seam Welded Tubes



Use recycled cases from UK customers for export orders wherever available.

Select correct size wooden case for tube length.

Use filler where >50mm gap to protect product.

Case to be lined with PE and VCI paper leaving sufficient space for placing the lid without damaging the product.

Use 2 x 25gms silica gel bags up to 3m then 4 off.

Documents enclosed wallets to be sealed and stapled to the case on the ends.

Strapping applied with equal spacing ~700mm apart.

Use PET strapping, with 440kg break strain for load stability. Use two straps at ends on 4m+ cases under and over the lid.

## Packaging materials list:

- Wooden cases
- PE film
- VCI paper
- Silica Gel
- Strapping
- Sealed air as required



## Product identification required:



Note: No handwritten customer name, notes or instructions on the packaging.



Pack multiple cases tightly together to prevent movement in transit.

CWS despatch labels on the end and operator sign off on top left of each case.



# Packaging Specification

Scope

Seam Welded Tubes (Cut Lengths)

Select correct size cardboard box for tube length.

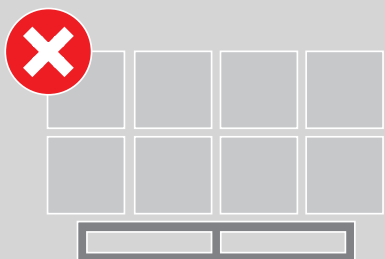
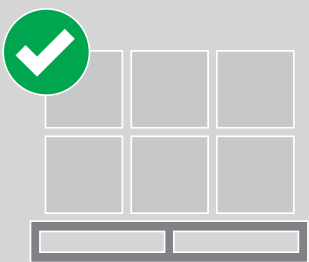
Use filler where >50mm gap to protect product.

Cardboard spacer to be used for larger gaps and to cover staples on the inside fold of the box.

Use 1 x 25gms silica gel bag in each box.

Boxes to be sealed shut with tape.

**Do Not Overhang Boxes on Pallets:**



## Packaging materials list:

- Cardboard boxes
- Silica Gel
- Tape
- Pallets
- Strapping
- Sealed air as required



Pack multiple boxes tightly together to prevent movement in transit.

## Product identification required:



CWS despatch labels on the end and operator sign off on top left of each box.

## Labelling:

**Do Not Stack**

**Bitte nicht stapeln**

**Ne pas gerber**

Use Do Not Stack labels.

## Contents:

Contents label applicable to each box applied to the end of each box.

Contents label for the complete consignment to be applied on the outside of the shrink wrapped pallet.

## Accountability:

Operator sign off label on top left of each box.

Edge protection to be used for straps.



Use PET strapping, with 440kg break strain for load stability. Use two straps equally spaced then shrink wrap the pallet stack.



Note: No handwritten customer name, notes or instructions on the packaging.